

# Maintenance is required to solve these issues.



#### **Degradation of pinch rollers**

When the surface of the pinch roller deteriorates and it becomes impossible to feed a vinyl sheet evenly, the start and end points will not match.







#### **Degradation of the cutter** protection strip

If the surface of the cutter protection strip is scraped and the cutter blade enters the groove, blade jumping and a wavy cut will occur.











### **Bearing degradation**

If the bearings inside the cutter blade holder are depleted, your graphics cannot be cut correctly.











**Cutter blade wear** 

If the cutter blade is worn out, edge stripping and blade jumping will occur.







**Cut line** 



Maintain your cutter properly with the self-maintenance kit which contains all the necessary replacement parts.

CAMM-1/CAMM-1 PRO Self-Maintenance Kit

## Included items

- •Standard Cutting Blade •Cutter Pad •Blade Holder
- •Pinch Roller (M) •Pinch Roller (LR)
- •Sheet Cutter Blade Set •E-ring Holder (GR series does not include)





Cutter Model Number	Self-Maintenance Kit Description	Part Number
GX-24	MAINTENANCE KIT GX-24	MK-GX24
GX-300	MAINTENANCE KIT GX-300	MK-GX300
GX-400	MAINTENANCE KIT GX-400	MK-GX400
GX-500	MAINTENANCE KIT GX-500	MK-GX500
GX-640	MAINTENANCE KIT GX-640	MK-GX640
GS-24	MAINTENANCE KIT GS-24	MK-GS24
GR-420	MAINTENANCE KIT GR-420	MK-GR420
GR-540	MAINTENANCE KIT GR-540	MK-GR540
GR-640	MAINTENANCE KIT GR-640	MK-GR640



Watch the self-maintenance video

www.rolanddg.com.au/cutlikenew

