ENVIRONMENTAL CONDITIONS
FOR YOUR ROLAND DG PRINTER

XR-640, XF-640, EJ-640, RF-640, SPi Series, VSi Series

The environment in which your Roland DG printer operates can have a significant impact on your print results, the longevity of your machine, as well as having safety implications in your workplace. The following points are required to maintain your printer warranty.

INSTALLATION SPACE

Ensure suitable access around your printer

A 2-metre clearance is recommended

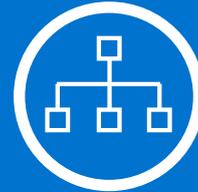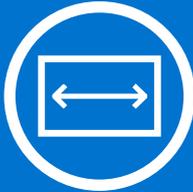Position printer on a stable and level surface or table

TEMPERATURE & HUMIDITY

An air condition controlled room is ideal for controlling temperature and humidity (see below for details)

Minimise static

Store inks & materials in the same controlled conditions

Make sure printer is away from direct sunlight

CLEAN ENVIRONMENT

Ensure adequate ventilation

An extraction unit may be required depending on your ink type

Limit dust and other contaminates

NETWORKING & POWER

Ensure your computer meets requirements

Install a power/surge protector on the electrical circuit to the printer

Avoid power fluctuations

Power On:
Temperature: 15 to 32°C
Humidity: 35 - 80% RH (no condensation)

Power Off:
Temperature: 5 to 40°C
Humidity: 20 - 80% RH (no condensation)

*Refer to the specifications page of your printer found in the user's manual **https://webmanual.rolanddg.com**

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